

**Amendments to the Specification:**

Please replace paragraph [0061] with the following amended paragraph:

[0061] It is preferable to make the direction of the back-and-forth movement perpendicular (X-axis direction in the figure) to the direction of the major axis of the laser spot because the throughput is high. Moreover, ~~the major axis of the laser spot may be set so as to have a certain angle to the direction of the back-and-forth movement~~ the laser beam may be incident at an angle more than 0°, which is so-called oblique incidence. In other words, the laser beam may be incident not only in vertical direction but also in other directions.